

Date: Thursday, 07/05/2009 3:52:58 PM  
 User: Melanie Fauteux

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GASKET  
 Job Number : 47807  
 Estimate Number : 13908  
 P.O. Number :  
 This Issue : 07/05/2009 S.O. No. :  
 Prsht Rev. : NC Part Number : D384611  
 First Issue : / / Type : SMALL / MED FAB Drawing Number : D3846 PREL  
 Drawing Revision : PREL  
 Previous Run :  
 Material :  
 Due Date : 14/05/2009 Qty: 12 Um: Each  
 Written By :  
 Checked & Approved By : MF 09-05-07  
 Comment : Est Rev:A 09.04.30 new issue EC verified by:DD

Additional Product

PRELIMINARY ISSUE # 09.05.03

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MNEO60S063 NEOPRENE SHEET 0.063



Comment: Qty.: 0.1836 sf(s)/Unit Total: 2.2032 sf(s)

NEOPRENE SHEET 0.063

batch: 111469 IB 9-5-12CERTIFICATE OF CONFORMITY  
REQUIRED

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3846

Dwg Rev: PREProg Rev: LimIB 9-5-12

(12)

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 9-5-12

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

IB 9-5-12 (12)ENGINEERING  
APPROVALPA 09.05.29

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # using yellow paint marker and Stock

Location: \_\_\_\_\_

1

prototype table MF 09-06-22

STORE IN ENG'G SHED

ENG USE ONLY

PA 09.09.03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 07/05/2009 3:52:59 PM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 47807

Part Number: D384611

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 09-06-22

POSITIVE RECALL

EFFECTIVE 09.08.08 AUTH LC

RELEASED 09 DATE 09.09.08

SCRAP REMAINDER  
OF <sup>BIN</sup> ~~STOCK~~. DOES  
NOT CONFORM TO  
REV. B  
09.09.08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

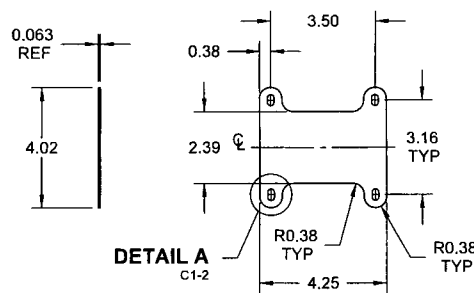
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

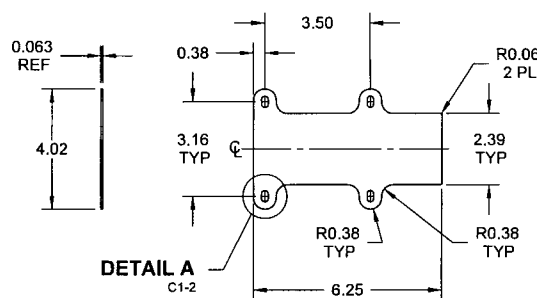
**NOTE:** Date & initial all entries



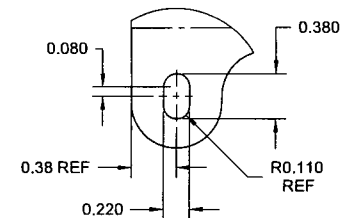
8 7 6 5 4 3 2 1



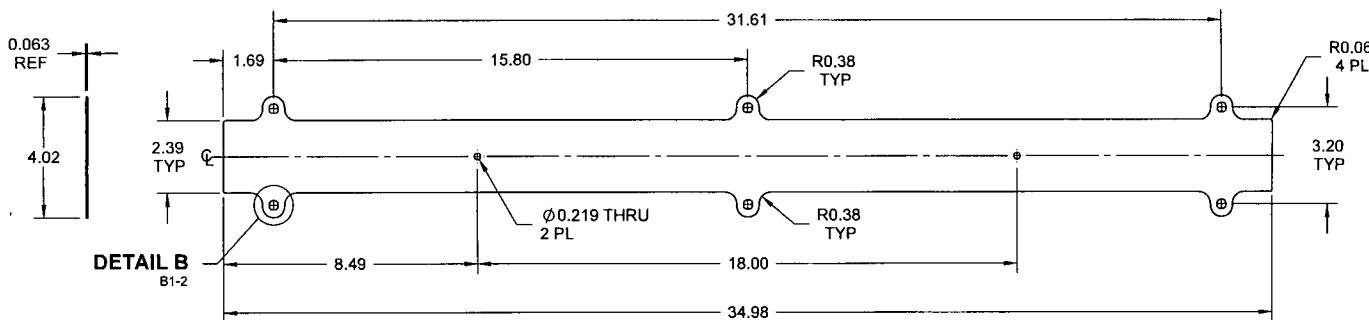
**D3846-1 GASKET**



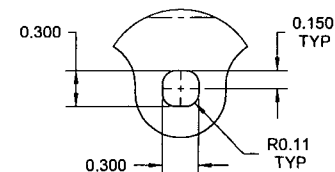
**D3846-11 GASKET**



**DETAIL A** C5-2  
TYP, SCALE 4X C7-2



**D3846-5 GASKET**



**DETAIL B** A7-2  
TYP, SCALE 4X C5-3  
B7-3  
C5-4

**PRELIMINARY ISSUE** # 09.05.03

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	RF	<b>D3846</b>	SHEET 2 OF 4
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	<b>GASKET</b>	NTS
DATE	09.03.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

8 7 6 5 4 3 2 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Receiving Report

Date: 9/4/20  
Supplier: ACR

Batch No: M11469  
Dart P/O: 8553

Packing Slip: Yes ☒ No ☐  
Invoice: Yes ☐ No ☒  
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
Waybill Attached: Yes ☒ No ☐ N/A ☐  
Shipment Complete: Yes ☒ No ☐ N/A ☐  
QC Inspection ☒ N/A ☒  
Work Order ☐

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 09/04/22  
Date: RCP 16764  
Received/Costing: CZ  
Initial:  

Location  

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

RECEIVED APR 17 2009

SUBTOTAL  
GST

360.00  
18.00

TOTAL AMOUNT

378.00

REIGHT: Collect



# PART

## Purchase Order

Date Apr 13, 2009	Page 1
Purchase Order Number PO00008553	

Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613)632-9577  
Fax: (613)632-1053

**FAKED**  
*06/04/09*

**Vendor Address:**

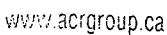
ACR Group Inc.  
12771 - No. 5 Road  
Richmond, BC V7A 4E9  
Canada  
Phone (604) 274-9955  
Fax (604) 274-1013

**Ship To:**

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-ACR001	Apr 13, 2009	N30		Apr 20, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 400.0000	MNEO60S063	NEOPRENE SHEET 0.063 Comments: BLACK NEOPRENE 4 ROLL OF PLEASE SHIP DAY & CROSS ACCT # 038326	20/04/2009	No	0.900000	sf	360.00
<div>MATERIAL CERTIFICATION REQ'D UPON DELIVERY</div>							
Comments:			Tax Summary:		Less: included tax		0.00
			GST 18.00				
			GSTME 0.00		Subtotal	360.00	
			GSTND 0.00		Total tax	18.00	
Entered By: CL CLAVOIE			Approved By: U		Total purchase order in		
CAD Dollars		378.00					



Tel: 604-274-9955  
Fax: 604-274-1013  
Toll Free: 1-888-478-2237

**CUSTOMER COPY**

# PACKING SLIP

CUSTOMER NO.

00131907

10750

PST# OOP

T  
Q

TO

*Rubber Products Engineered To Your Requirements  
Specialists in Bonding Natural and Synthetic Rubber To Metal  
Molded and Extruded Rubber Products, Cast Polyurethane Specialties*



12771 No. 5 Road  
Richmond, B.C.  
Canada V7A 4E9  
Tel : (604) 274-9955  
Fax : (604) 274-1013

## CERTIFICATE OF COMPLIANCE

Date : 04/14/2009

Customer : Dart Aerospace LTD

Customer P.O. # : PO00008553

ACR W.O. # : 131907

Item # : NEO60- 01

Item Description: NEO 60- 1/16" Thick

ACR Compound : NEO 60

Date Shipped: April 14, 2009

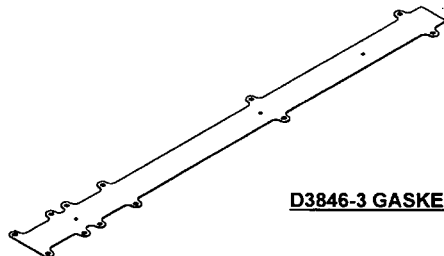
This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

**Mohsen Ahmadi**

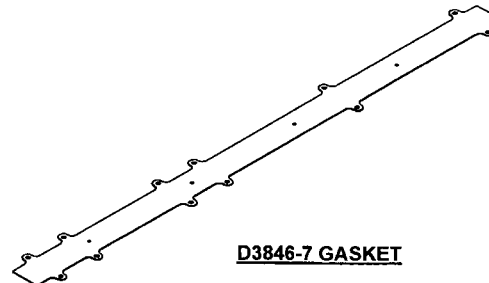
(ACR GROUP INC. REPRESENTATIVE)



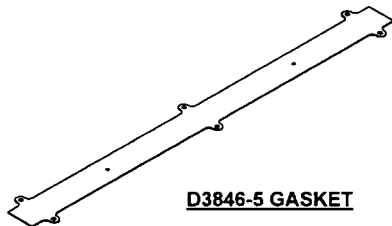
**D3846-1 GASKET**



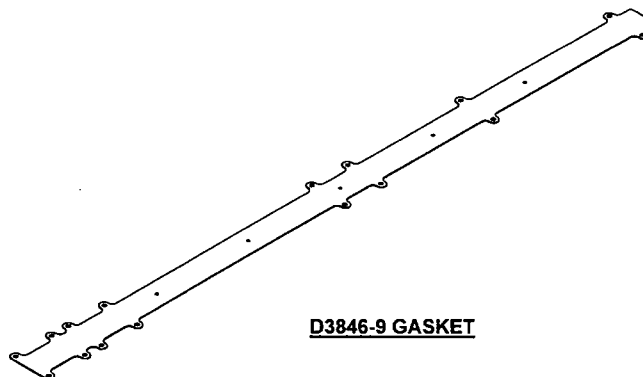
**D3846-3 GASKET**



**D3846-7 GASKET**



**D3846-5 GASKET**



**D3846-9 GASKET**



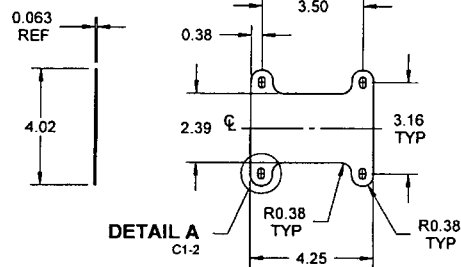
**D3846-11 GASKET**

RELEASED  
9/15/11

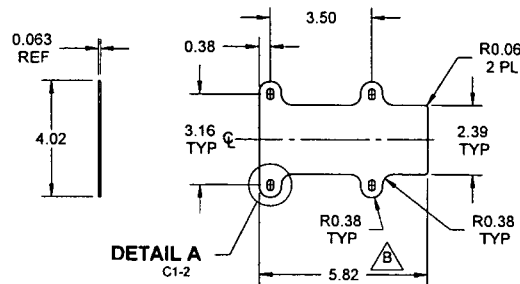
**NOTES:**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER  
(REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3846-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
  - D3846-1 = 0.03 lbs
  - D3846-3 = 0.25 lbs
  - D3846-5 = 0.20 lbs
  - D3846-7 = 0.26 lbs
  - D3846-9 = 0.35 lbs
  - D3846-11 = 0.04 lbs

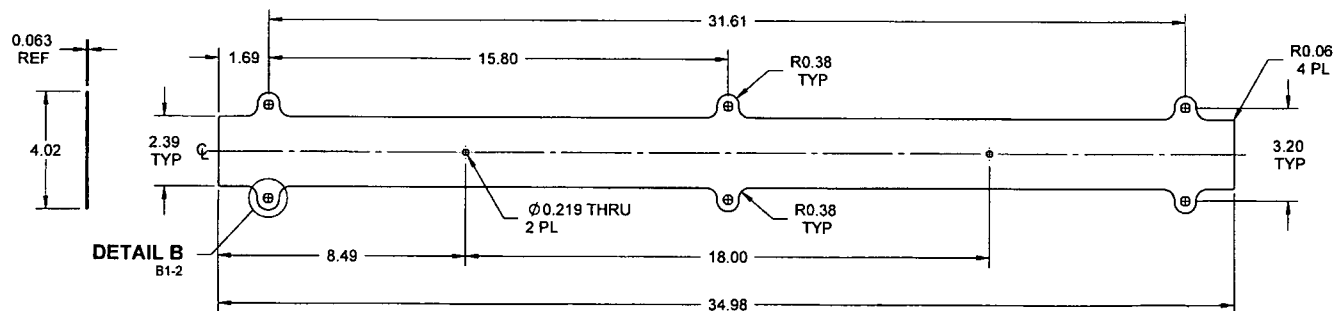
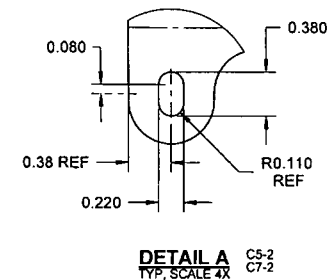
B	5.82 WAS 6.25 (ZN C4-2); 45.28 WAS 45.71 (ZN A4-3); 6.32 WAS 6.75 (ZN B2-3)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	<i>RF</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>RF</i>	D3846	SHEET 1 OF 4
APPROVED	<i>RF</i>	TITLE	SCALE
DE APPR.	<i>RF</i>	GASKET	NTS
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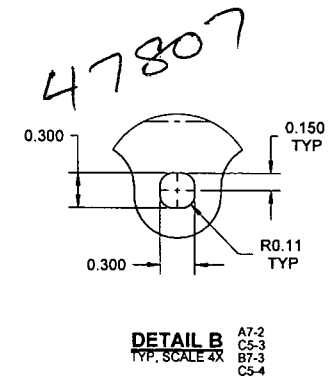
**D3846-1 GASKET**



**D3846-11 GASKET**

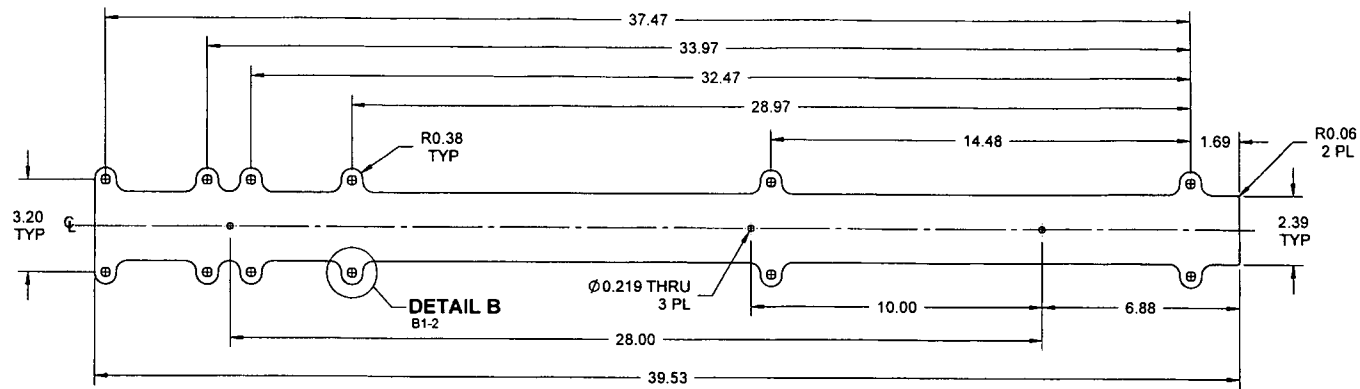
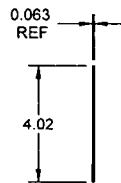


**D3846-5 GASKET**

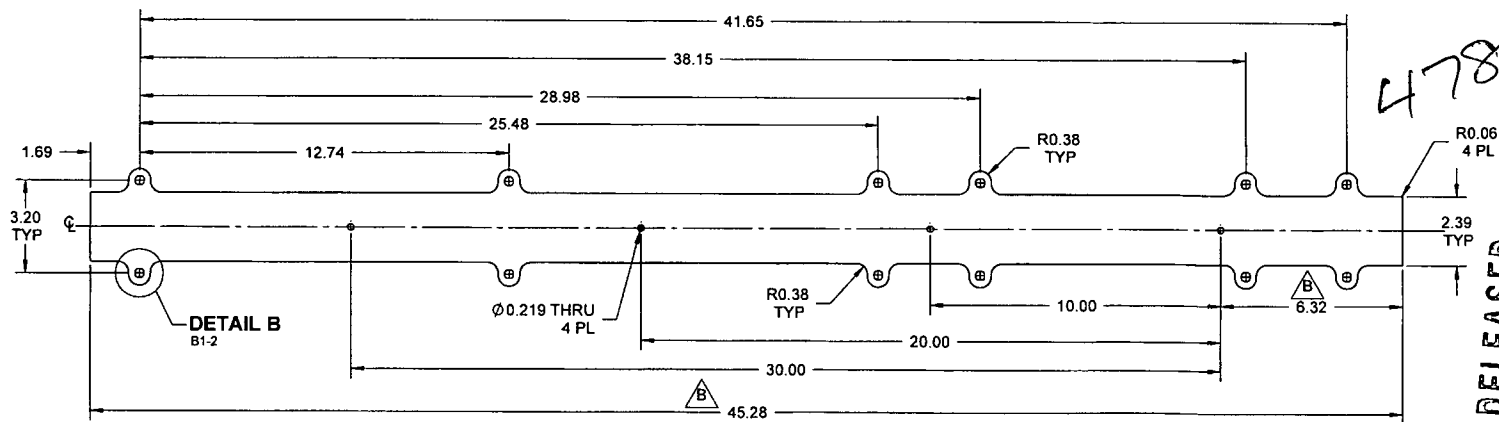
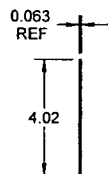


**RELEASED**  
6/21/15

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	PA	DRAWING NO.	REV. B
MFG. APPR.	NP	D3846	SHEET 2 OF 4
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**D3846-3 GASKET**



**D3846-7 GASKET**

DESIGN	RF	DART AEROSPACE USA, INC.	
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CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D3846	SHEET 3 OF 4
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47807

RELEASED  
11/06/15/14

0.063  
REF

4.02

R0.06  
2 PL

2.39  
TYP

1.69

DETAIL B

R0.38  
TYP

R0.38  
TYP

Ø0.219 THRU  
5 PL

3.20  
TYP

**D3846-9 GASKET**

47807  
RELEASED  
07/15/10

DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. D3846	REV. B
MFG. APPR.	<i>[Signature]</i>	SHEET 4 OF 4	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	GASKET	NTS
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